



Installation Instructions  
**717877**  
2011-14 FORD MUSTANG  
3.7L ENGINE  
Coupe & Convertible

**OVERVIEW:**

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

**NOTE:** Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	70007-558	Left Muffler Assembly	1
2	70007-559	Right Muffler Assembly	1
3	ST515B	Black Tips	2
N/A	PK514	Hardware Package includes:	1
4	HW501	3/8" Hanger Keeper	2

**REMOVE STOCK EXHAUST SYSTEM:**

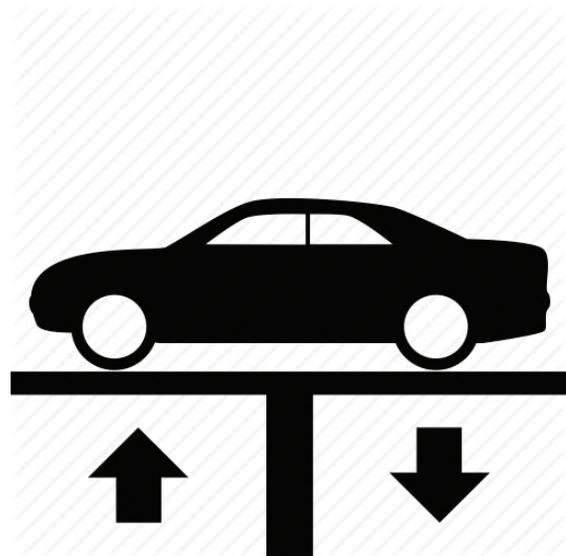
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

**WARNING:**

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

**To ease preparation and installation of your new kit:**

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



3. Loosen (x2) ball clamps at inlet of each muffler.



4. Slide wire hangers out of isolators then remove both mufflers from vehicle. Remove and retain ball clamps for later use.



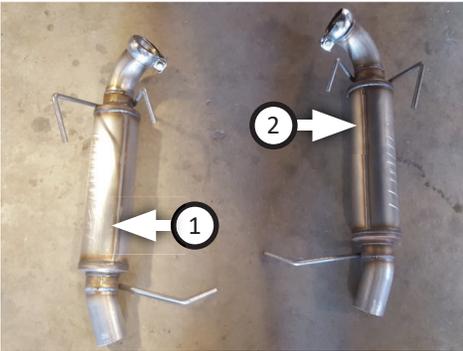
## INSTALL FLOWMASTER EXHAUST SYSTEM

5. Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

**NOTE:** The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.



6. Place (x2) ball clamps (removed step 4) onto **left (1)** and **right (2) mufflers** then install them onto vehicle, inserting wires into isolators. Tighten clamps just enough for later adjustment.



7. Place (x2) **black tips (3)** onto mufflers and tighten inlets. Rotate components to desired distance from body or bumper, so angle cut on tips are properly positioned.
8. Adjust exhaust components for fit; maintaining 1/2" clearance and compensating for suspension, travel and vibration, then tighten all clamps. Finally, fit (x2) **hanger keepers (4)** onto each sideways hanger.
9. Recommended: Secure slip-fit connections with a 1-inch tack weld then spray high-temp paint over each weld to prevent rust and premature corrosion.



Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





Installation Diagram  
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